

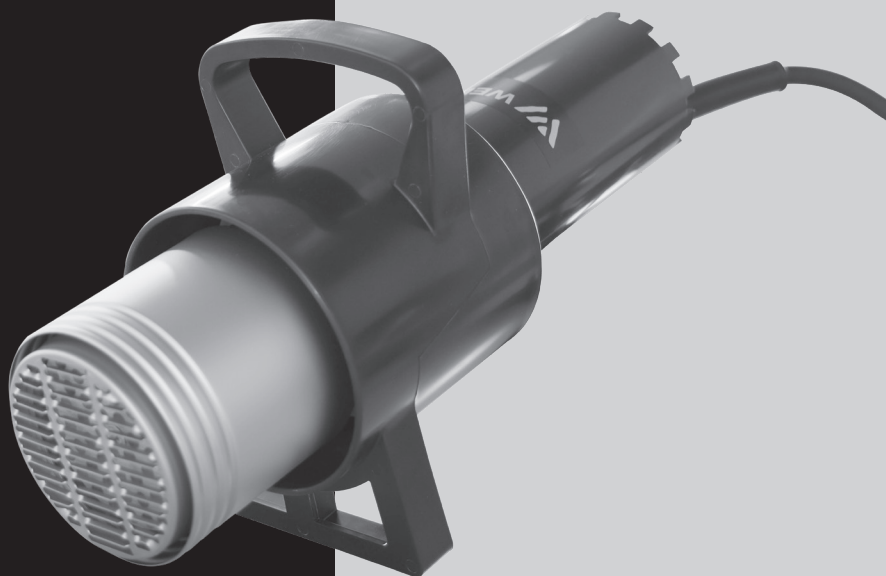


HT10000

热风枪

操作手册

Operation Manual



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WELDY HT10000

Hot Air Blower



Please read operating instructions carefully before use and keep for further reference.

APPLICATION

- **Shrinking** of shrink-hoods and films used in packaging goods of all types.
- **Drying** of water-damp surfaces.
- **Heating-up** for forming, bending and sealing of thermoplastic semfinished materials.
- **Defrosting** of frozen water pipes.
- **Activating** single or multi-component adhesives.
- **Removing** old shellac, oil, resin paints and underseals on vehicles.



WARNING

Danger! Unplug the tool before opening it, as live components and connections are exposed.



Incorrect use of hot air tools can present a **fire and explosion hazard**, particularly in the proximity of flammable materials and explosive gases.

CAUTION

The **rated voltage** stated on the tool must correspond with the mains voltage.



For personal protection, we strongly recommend the tool to be connected to an **RCCB** (Residual Current Circuit Breaker) before using it on construction sites.



Do not touch the element housing and nozzle when hot as they can cause **burns**. Do not point the hot air flow in the direction of people or animals.



The tool must be operated **under supervision**. Heat can ignite flammable materials which are not in view.



Protect the tool from **damp and wet**.

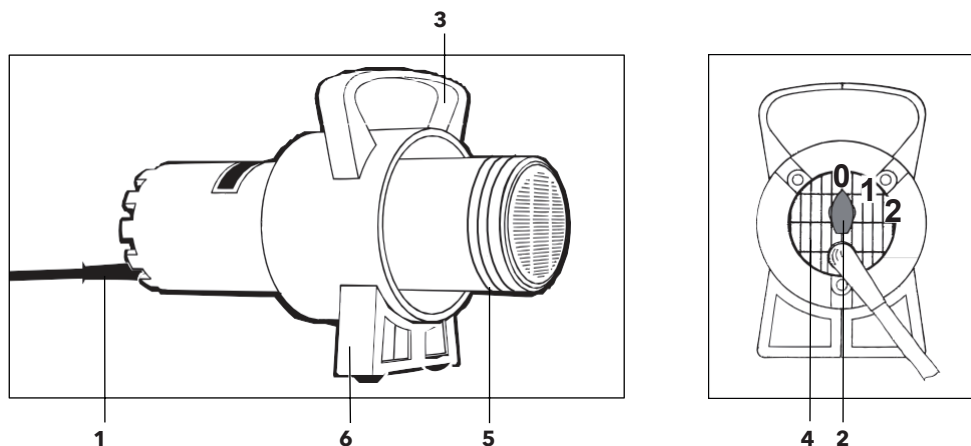
TECHNICAL DATA

Voltage	V~	3x400
Capacity	kW	10
Temperature	°C	650
Air flow	l/min.	1000
Air pressure	bar	12
Noise level	dB(A)	76
Weight	kg	3.4 without cable, 5.2 with 10m cable
Size	mm	390 x 132 x 215

Operating instructions

HT10000

Description of tools



- | | |
|--------------------------|---------------------------|
| 1. Cable to mains | 3. Handle |
| 2. Switch: stage 0 = off | 4. Air intake with grille |
| stage 1 = cold air | 5. element housing |
| stage 2 = hot air | 6. Stand |

Operation

- Connect tool to the mains.
- Set **Switch (2)** to stage 2 and allow to warm up for about 1 min.
- Rest tool on heat resistant surface. Make sure no objects or obstacles stand in the way of the air outlet because of the fire hazard.
- The Leister Company, as well as the Service Centres, offer free training courses in all areas of application (see page 1).
- After completing the work, set the **Switch (1)** to the cooling mode and allow the tool to run for at least 3 minutes to cool down. Then, set the switch to the "0" (off) position to switch off.

MAINTENANCE

- The tool's **air intake grille(4)** should be cleaned with a fine brush.

SERVICE AND REPAIRS

- The carbon brushes of the welding tool's motor should be checked after about 1600 hours running time by your Service Centre.
- Repairs should only be carried out by authorised **LEISTER Service Centres**. They guarantee a correct and reliable repair service within 24 hours using original spare parts in accordance with the circuit diagrams and spare parts lists.

GUARANTEE AND LIABILITY

- Guarantee and liability are in accordance with the guarantee certificate as well as with the currently valid general business and sales conditions.
- Process Technologies rejects any guarantee claims for tools which are not in their original condition. The tools must never be altered or changed.
- Technical data and specifications are subject to change without prior notice.

WELDY HT10000 □**热风枪**

在使用前，请确保仔细阅读该操作说明书。

应用

- **收缩** 用于包装各类商品的薄膜收缩。
- **干燥** 用于潮湿表面的干燥。
- **加热** 用于热塑性半加工材料的成型、弯曲和密封加热。
- **解冻** 用于冰冻水管的解冻。
- **激活** 用于加热激活单一或多种复合粘合剂。
- **去除杂质** 用于去除各种老化虫胶、油脂、树脂涂料以及汽车上的密封剂。



警告



危险！在维修产品前，请确保已断开电源，因为内部所有的电路及连接线已暴露在外。



不正确的使用热风工具可能会造成**火灾或爆炸危险**，特别是在易燃材料和爆炸性气体环境下。

注意



工具上标注的**额定电压**必须与电源电压一致。



在施工现场使用设备时，为确保人员安全，必须**配合漏电保护装置**。



设备运行时，请勿触碰设备风嘴外壳，有烫伤危险。请勿将风口对准人或动物的方向。



设备运行时**必须进行监控**。热风可能达到视线外的可燃物上，只能由受过培训的人员或在其监督下操作设备。



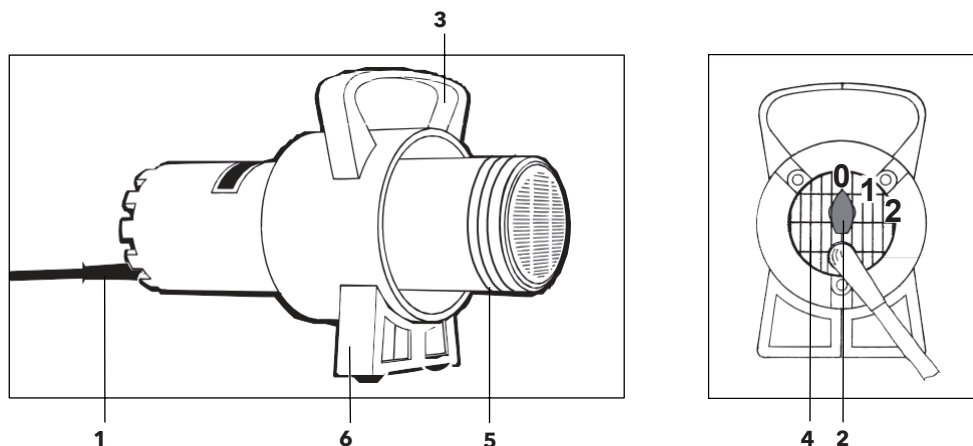
注意设备防潮防湿。

技术参数

电压	V~	3x400
功率	kW	10
温度	°C	650
风量	l/min.	1000
风压	bar	12
噪音	dB(A)	76
重量	kg	3.4 不含电源线； 5.2 含 10m 电源线
尺寸	cm	390 x 132 x 215

操作指南

HT10000 产品描述



- | | |
|-----------------|-----------|
| 1. 主电源线 | 3. 把手 |
| 2. 开关：位置 0 = 关闭 | 4. 进气格栅 |
| 位置 1 = 冷风 | 5. 加热单元外壳 |
| 位置 2 = 热风 | 6. 底座 |

操作

- 将设备接通电源。
- 将开关拨到图中 2 的位置，并持续加热 1 分钟左右。
- 在不使用工具时，将设备置于耐热桌面上，为避免火灾，确保没有物体或障碍物阻挡风口。
- 瑞士莱丹公司作为售后服务中心，提供免费的产品及应用培训（请见第 1 页）。
- 在设备使用后，将开关拨到图中 1 的位置，至少运行 3 分钟让机器充分冷却，然后开关拨到 0 位置关闭机器。

使用保养

- 设备进气孔需用毛刷定期清理。

服务和保养

- 在设备使用 1600 小时后，设备的马达碳刷由莱丹售后中心进行检测。
- 维修只能由经授权的莱丹售后服务中心进行。莱丹保证在 72 小时内使用原厂备件，根据线路图和备件清单，提供正确可靠的维修服务。

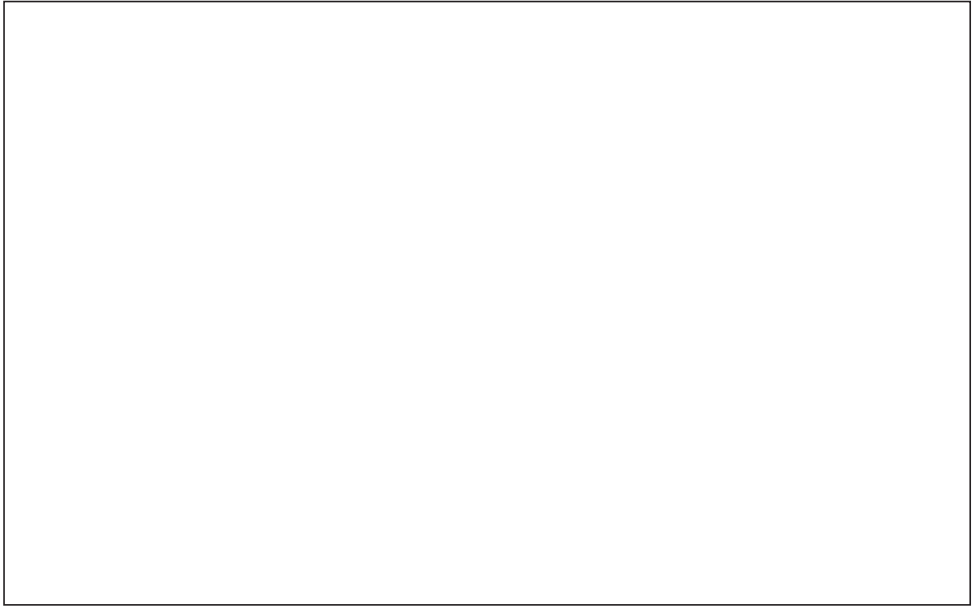
承诺和责任

- 赔偿责任和担保证书与目前有效的一般业务和销售条款相一致。
- 如产品非原始出厂状态，我方售后将不予受理任何质保申请。禁止擅自拆解、改装及变更工具原有结构。
- 技术参数与规格如有更改，恕不另行通知。

Note

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Your partner :



www.weldy.com

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