



# Technical Textiles



**Solutions**



# Leister Brand Products

## **Quality for Reliability**

With innovative ideas and extensive application knowledge, we develop modules, devices and machines for the world market. Our focus is always on functionality, ergonomics and attractive design. Our consistent process and quality management from the product idea to the end of the service life of our products ensures the Leister quality that has been known for decades and meets the highest demands. Leister stands for performance in premium products – around the clock and around the globe.

**We know how.**

# Content

## **Leister – Global Leader in Plastics Processing**

Page 4

---

## **Global Presence and Customer Proximity**

Page 5

---

## **Welding Machines**

Page 8

---

## **Heat Guns**

Page 22

---

## **Accessories**

Page 28

---

# Leister – Global Leader in Plastics Processing

Experienced engineers, product managers and specialists from ISO-9001-certified Leister in Switzerland develop products and systems for plastic welding applications and for generating industrial process heat. Based on innovative technologies – including hot air, contact heat, extrusion, and infrared – and our passion for customized solutions, we are able to significantly influence our market segment and set high standards worldwide.

Leister is characterized by products featuring a wide range of technologies for processing plastics and designed for a broad spectrum of applications. We develop and produce application-specific products, including accessories, for welding, shrinking, forming, heating and joining plastics in our business areas of plastic welding and industrial application.

## Plastic Welding

The Leister product range for plastic welding includes hot-air hand tools, extruders and welding machines, including comprehensive accessories for craftsmen and industry. With over 75 years of experience, we offer you products and services that set standards in your respective areas of expertise.

## Industrial Application

Leister offers two technologies for the industrial sector: Hot air and infrared. This means that we cover the majority of industrial process heat and plastic joining applications. You will find the right solution for your challenge in our wide range of products.

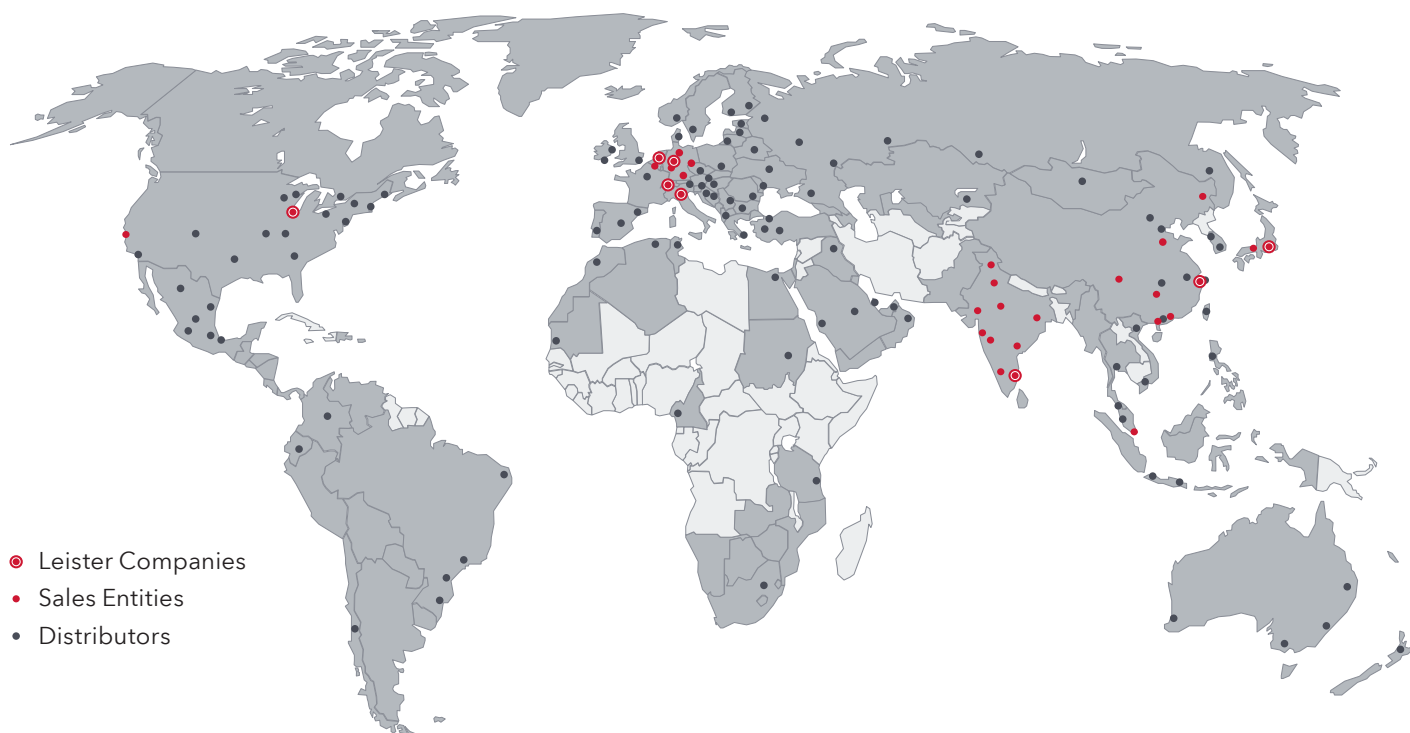


# Global Presence and Customer Proximity

Our worldwide sales and service network, with 130 sales and service points for Leister products, ensures presence and proximity on all continents.

For decades, we have enjoyed close customer relationships through our global presence with eight country subsidiaries and our close network of local sales and service partners. Additionally, you can find Leister products in our online shops.

Our sales and service partners regularly participate in training courses for applications, products and repairs and are certified accordingly. This way, we guarantee our customers competent service worldwide in accordance with our high standards. Modern logistics hubs, as well as equipment and spare parts warehouses in all countries with a Leister representative, ensure deliveries worldwide.



## Headquarters

Leister AG  
Galileo-Strasse 10  
6056 Kaegiswil  
Switzerland

+41 41 662 75 75  
leister@leister.com  
leister-group.com

## Development & Manufacturing

Leister Technologies AG  
Riedstrasse 10  
6060 Sarnen  
Switzerland

+41 41 662 74 74  
leister@leister.com  
leister.com

**Find a dealer  
nearby**







## **Welding Machines**

|                   |    |
|-------------------|----|
| VARIANT 700       | 8  |
| VARIANT 702       | 10 |
| VARIANT 704       | 11 |
| VARIANT 706       | 12 |
| VARIANT 708       | 13 |
| UNIPLAN 510       | 14 |
| UNIPLAN 310       | 15 |
| HEMTEK ST         | 16 |
| HEMTEK K-ST       | 17 |
| SEAMTEK W-900 AT  | 18 |
| SEAMTEK W-2000 AT | 19 |
| SEAMTEK 900 AT    | 20 |
| SEAMTEK 2000 AT   | 21 |

## **Heat Guns**

|                                      |    |
|--------------------------------------|----|
| TRIAC AT                             | 22 |
| TRIAC ST                             | 23 |
| NEXHEAT 300 A-LP                     | 24 |
| NEXHEAT 300 A-LP Overlap welding kit | 24 |

## **Accessories**

|                                  |    |
|----------------------------------|----|
| Accessories for Welding Machines | 28 |
| Accessories for SEAMTEK          | 34 |
| Further Accessories              | 42 |

# VARIANT 700



The VARIANT 700's modular design converts from overlap to tape welding and welds up to 20 m/min, ideal for tarpaulins, tents, and banners. Plug-and-play wheels, lift-and-weld technology, and Eco Mode enhance efficiency.

## Technical data

|                             |              |                   |
|-----------------------------|--------------|-------------------|
| Voltage                     | 230 V; 400 V |                   |
| Frequency                   | 50/60 Hz     |                   |
| Power                       | 3680-5500 W  |                   |
| Speed                       | 1-20 m/min   | 3.28-65.62 ft/min |
| Temperature                 | 100-620 °C   | 212-1148 °F       |
| Air volume adjustable       | Yes          |                   |
| Welding nozzle / seam width | 20-50 mm     | 0.78-1.96 in      |
| LQS                         | No           |                   |
| Brushless blower motor      | Yes          |                   |
| Brushless drive motor       | Yes          |                   |
| Length                      | 800 mm       | 31.49 in          |
| Width                       | 562 mm       | 22.12 in          |
| Height                      | 347 mm       | 13.66 in          |
| Weight                      | 24.3 kg      | 53.57 lb          |
| Approvals                   | CE; UKCA     |                   |
| Country of origin           | Switzerland  |                   |

## Product items

|                                         |         |
|-----------------------------------------|---------|
| VARIANT 700, 230V/3680W, 50mm, EU plug  | 176.859 |
| VARIANT 700, 230V/3680W, 40mm, EU plug  | 176.860 |
| VARIANT 700, 230V/3680W, 20mm, EU plug  | 176.861 |
| VARIANT 700, 230V/3680W, 50mm, CEE 3/16 | 176.862 |
| VARIANT 700, 230V/3680W, 40mm, CEE 3/16 | 176.863 |
| VARIANT 700, 230V/3680W, 20mm, CEE 3/16 | 176.864 |
| VARIANT 700, 400V/5500W, 50mm, CEE 5/16 | 176.865 |
| VARIANT 700, 400V/5500W, 40mm, CEE 5/16 | 176.866 |
| VARIANT 700, 400V/5500W, 20mm, CEE 5/16 | 176.867 |



**Configure  
product**

## Nozzles



173.640  
Overlap welding nozzle 20 mm, right



173.634  
Overlap welding nozzle 40 mm, right

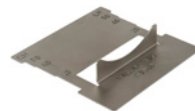


173.638  
Overlap welding nozzle 50 mm, right

## Machine specific accessories



171.490  
Additional weight



178.363  
Nozzle adjustment gauge



172.627  
Welding arm short left



137.391  
Straight wheel kit



116.855  
Hem guide

## Spare parts



148.518  
Heating element, 230V/4400W



176.855  
Heating element, 400V/5500W

All right-hand nozzles are also available as left-hand versions.



# VARIANT 702



The VARIANT 702 meets different power needs with 230V and 400V options. It supports 50 mm tape welding and easily converts between tape and overlap welding, ensuring flexibility and optimal performance for professional use.

## Technical data

|                             |              |                   |
|-----------------------------|--------------|-------------------|
| Voltage                     | 230 V; 400 V |                   |
| Frequency                   | 50/60 Hz     |                   |
| Power                       | 3680-5500 W  |                   |
| Speed                       | 1-20 m/min   | 3.28-65.62 ft/min |
| Temperature                 | 100-620 °C   | 212-1148 °F       |
| Air volume adjustable       | Yes          |                   |
| Welding nozzle / seam width | 50 mm        | 1.96 in           |
| LQS                         | No           |                   |
| Brushless blower motor      | Yes          |                   |
| Brushless drive motor       | Yes          |                   |
| Length                      | 800 mm       | 31.49 in          |
| Width                       | 562 mm       | 22.12 in          |
| Height                      | 347 mm       | 13.66 in          |
| Weight                      | 24.3 kg      | 53.57 lb          |
| Approvals                   | CE; UKCA     |                   |
| Protection class            | I            |                   |
| Country of origin           | Switzerland  |                   |

## Product items

|                                         |         |
|-----------------------------------------|---------|
| VARIANT 702, 230V/3680W, 50mm, EU plug  | 176.869 |
| VARIANT 702, 230V/3680W, 50mm, CEE 3/16 | 176.870 |
| VARIANT 702, 400V/5500W, 50mm, CEE 5/16 | 176.871 |

## Nozzles



176.967  
Tape Welding Nozzle 50 mm, right

## Machine specific accessories



171.324  
Tape pressure roller complete 25/50 mm



171.490  
Additional weight



178.540  
Nozzle adjustment gauge



137.391  
Straight wheel kit

## Spare parts



148.518  
Heating element, 230V/4400W



176.855  
Heating element, 400V/5500W



**Configure  
product**

All right-hand nozzles are also available as left-hand versions.

# VARIANT 704



The VARIANT 704 meets different power needs with 230V and 400V options. It supports 25 mm anti-vandalism tape welding and standard applications. The VARIANT 704 is easy to convert between anti-vandalism and overlap welding.

## Technical data

|                             |              |                   |
|-----------------------------|--------------|-------------------|
| Voltage                     | 230 V; 400 V |                   |
| Frequency                   | 50/60 Hz     |                   |
| Power                       | 3680-5500 W  |                   |
| Speed                       | 1-20 m/min   | 3.28-65.62 ft/min |
| Temperature                 | 100-620 °C   | 212-1148 °F       |
| Air volume adjustable       | Yes          |                   |
| Welding nozzle / seam width | 25 mm        | 0.98 in           |
| LQS                         | No           |                   |
| Brushless blower motor      | Yes          |                   |
| Brushless drive motor       | Yes          |                   |
| Length                      | 800 mm       | 31.49 in          |
| Width                       | 562 mm       | 22.12 in          |
| Height                      | 347 mm       | 13.66 in          |
| Weight                      | 24.3 kg      | 53.57 lb          |
| Approvals                   | CE; UKCA     |                   |
| Protection class            | I            |                   |
| Country of origin           | Switzerland  |                   |

## Product items

|                                         |         |
|-----------------------------------------|---------|
| VARIANT 704, 230V/3680W, 25mm, EU plug  | 176.873 |
| VARIANT 704, 230V/3680W, 25mm, CEE 3/16 | 176.874 |
| VARIANT 704, 400V/5500W, 25mm, CEE 5/16 | 176.875 |

## Nozzles



176.968  
Tape Welding Nozzle 25 mm, right

## Machine specific accessories



171.324  
Tape pressure roller complete 25/50 mm



171.490  
Additional weight



178.540  
Nozzle adjustment gauge



137.391  
Straight wheel kit

## Spare parts



148.518  
Heating element, 230V/4400W



176.855  
Heating element, 400V/5500W



**Configure  
product**

All right-hand nozzles are also available as left-hand versions.

# VARIANT 706



The efficient VARIANT 706 spriegel welding machine impresses with its dual-nozzle system, which reduces welding time and flexibly switches between different welding types, ideal for truck tarpaulins.

## Technical data

|                             |             |                   |
|-----------------------------|-------------|-------------------|
| Voltage                     | 400 V       |                   |
| Frequency                   | 50/60 Hz    |                   |
| Power                       | 11000 W     |                   |
| Speed                       | 1-20 m/min  | 3.28-65.62 ft/min |
| Temperature                 | 100-620 °C  | 212-1148 °F       |
| Air volume adjustable       | Yes         |                   |
| Welding nozzle / seam width | 20-40 mm    | 0.78-1.57 in      |
| LQS                         | No          |                   |
| Brushless blower motor      | Yes         |                   |
| Brushless drive motor       | Yes         |                   |
| Length                      | 800 mm      | 31.49 in          |
| Width                       | 1059 mm     | 41.69 in          |
| Height                      | 347 mm      | 13.66 in          |
| Weight                      | 31.1 kg     | 68.56 lb          |
| Approvals                   | CE          |                   |
| Protection class            | I           |                   |
| Country of origin           | Switzerland |                   |

## Product items

|                                          |         |
|------------------------------------------|---------|
| VARIANT 706, 400V/11000W, 20mm, CEE 5/16 | 176.868 |
| VARIANT 706, 400V/11000W, 40mm, CEE 5/16 | 179.670 |

## Nozzles



173.640  
Overlap welding nozzle 20 mm, right



173.634  
Overlap welding nozzle 40 mm, right



176.966  
Overlap welding nozzle 20 mm, left



173.642  
Overlap welding nozzle 40 mm, left

## Machine specific accessories



139.600  
Drive Unit Spriegel 20 mm



137.555  
Drive Unit Spriegel 40 mm



171.490  
Additional weight



178.363  
Nozzle adjustment gauge



137.391  
Straight wheel kit

## Spare parts



176.855  
Heating element, 400V/5500W

All accessories can be found from page 28.



**Configure  
product**

# VARIANT 708



The efficient VARIANT 708 spriegel welding machine impresses with its dual-nozzle system, which reduces welding time and flexibly switches between different welding types. It also supports anti-vandalism tape welding, ideal for truck tarpaulins.

## Technical data

|                             |             |                   |
|-----------------------------|-------------|-------------------|
| Voltage                     | 400 V       |                   |
| Frequency                   | 50/60 Hz    |                   |
| Power                       | 11000 W     |                   |
| Speed                       | 1-20 m/min  | 3.28-65.62 ft/min |
| Temperature                 | 100-620 °C  | 212-1148 °F       |
| Air volume adjustable       | Yes         |                   |
| Welding nozzle / seam width | 25 mm       | 0.98 in           |
| LQS                         | No          |                   |
| Brushless blower motor      | Yes         |                   |
| Brushless drive motor       | Yes         |                   |
| Length                      | 800 mm      | 31.49 in          |
| Width                       | 1059 mm     | 41.69 in          |
| Height                      | 347 mm      | 13.66 in          |
| Weight                      | 31.1 kg     | 68.56 lb          |
| Approvals                   | CE; UKCA    |                   |
| Protection class            | I           |                   |
| Country of origin           | Switzerland |                   |

## Product items

VARIANT 708, 400V/11000W, 25mm, CEE 5/16

176.877

## Nozzles



176.968  
Tape Welding Nozzle 25 mm, right



176.969  
Tape Welding Nozzle 25 mm, left

## Machine specific accessories



139.900  
Drive Unit Spriegel, AV



171.490  
Additional weight



178.540  
Nozzle adjustment gauge



137.391  
Straight wheel kit

## Spare parts



176.855  
Heating element, 400V/5500W



**Configure  
product**

All accessories can be found from page 28.

# UNIPLAN 510



The UNIPLAN 510 is an efficient automatic welder with premium nozzles, advanced heating, a strong brushless motor (18,000 rpm), and intuitive HMI. Ideal for welding seams, hems, and piping on truck tarpaulins and tents.

## Technical data

|                             |                            |                   |
|-----------------------------|----------------------------|-------------------|
| Voltage                     | 120 V; 230 V               |                   |
| Frequency                   | 50/60 Hz                   |                   |
| Power                       | 1800-3450 W                |                   |
| Speed                       | 1-16 m/min                 | 3.28-52.49 ft/min |
| Temperature                 | 100-620 °C                 | 212-1148 °F       |
| Air volume adjustable       | Yes                        |                   |
| Welding nozzle / seam width | 20-30 mm                   | 0.78-1.18 in      |
| LQS                         | No                         |                   |
| Brushless blower motor      | Yes                        |                   |
| Brushless drive motor       | Yes                        |                   |
| Length                      | 500 mm                     | 19.68 in          |
| Width                       | 310 mm                     | 12.2 in           |
| Height                      | 300 mm                     | 11.81 in          |
| Weight                      | 16 kg                      | 35.27 lb          |
| Power cable length          | 3 m                        | 9.84 ft           |
| Approvals                   | CB Certification; CE; UKCA |                   |
| Protection class            | I                          |                   |
| Country of origin           | Switzerland                |                   |

## Product items

|                                             |         |
|---------------------------------------------|---------|
| UNIPLAN 510, 230V/3450W, 40mm, CN 16(2P+PE) | 177.403 |
| UNIPLAN 510, 230V/3450W, 30mm, CN 16(2P+PE) | 177.404 |
| UNIPLAN 510, 230V/3450W, 20mm, CN 16(2P+PE) | 177.406 |
| UNIPLAN 510, 120V/1800W, 20mm, US plug      | 179.071 |
| UNIPLAN 510, 120V/1800W, 30mm, US plug      | 179.072 |
| UNIPLAN 510, 120V/1800W, 40mm, US plug      | 179.073 |
| UNIPLAN 510, 230V/3450W, 20mm, CEE 3/16A UK | 179.077 |
| UNIPLAN 510, 230V/3450W, 30mm, CEE 3/16A UK | 179.078 |
| UNIPLAN 510, 230V/3450W, 40mm, CEE 3/16A UK | 179.079 |
| UNIPLAN 510, 230V/3450W, 40mm, EU plug      | 179.086 |
| UNIPLAN 510, 230V/3450W, 30mm, EU plug      | 179.087 |
| UNIPLAN 510, 230V/3450W, 20mm, EU plug      | 179.088 |
| UNIPLAN 510, 230V/3450W, 40mm, w/o plug     | 179.090 |



**Configure  
product**

## Nozzles



164.315  
Overlap welding nozzle 20 mm



164.314  
Overlap welding nozzle 30 mm



160.421  
Overlap welding nozzle 40 mm

## Machine specific accessories



166.550  
Piping kit 20 mm, UNIPLAN 3x0/5x0



165.600  
Piping kit 30 mm, UNIPLAN 3x0/5x0



165.400  
Piping kit 40 mm, UNIPLAN 3x0/5x0



160.351  
Additional weight

## Spare parts



145.604  
Heating element, 120V/2300W



178.325  
Heating element, 230V/3300W

All accessories can be found from page 28.

# UNIPLAN 310



The UNIPLAN 310 is a cost-effective, automatic welder with a premium welding nozzle and a brushed motor (12,500 rpm). Perfect for welding taped seams, hems and piping on truck tarpaulins, tents and billboards.

## Technical data

|                             |                            |                   |
|-----------------------------|----------------------------|-------------------|
| Voltage                     | 120 V; 230 V               |                   |
| Frequency                   | 50/60 Hz                   |                   |
| Power                       | 1800-3450 W                |                   |
| Speed                       | 1-16 m/min                 | 3.28-52.49 ft/min |
| Temperature                 | 100-620 °C                 | 212-1148 °F       |
| Air volume adjustable       | Yes                        |                   |
| Welding nozzle / seam width | 40 mm                      | 1.57 in           |
| LQS                         | No                         |                   |
| Brushless blower motor      | No                         |                   |
| Brushless drive motor       | Yes                        |                   |
| Length                      | 500 mm                     | 19.68 in          |
| Width                       | 310 mm                     | 12.2 in           |
| Height                      | 300 mm                     | 11.81 in          |
| Weight                      | 15 kg                      | 33.06 lb          |
| Power cable length          | 3 m                        | 9.84 ft           |
| Approvals                   | CB Certification; CE; UKCA |                   |
| Protection class            | I                          |                   |
| Country of origin           | Switzerland                |                   |

## Product items

|                                             |         |
|---------------------------------------------|---------|
| UNIPLAN 310, 230V/3450W, 40mm, CN 16(2P+PE) | 177.401 |
| UNIPLAN 310, 230V/3450W, 30mm, CN 16(2P+PE) | 177.402 |
| UNIPLAN 310, 120V/1800W, 30mm, US plug      | 179.074 |
| UNIPLAN 310, 120V/1800W, 40mm, US plug      | 179.075 |
| UNIPLAN 310, 230V/3450W, 20mm, CEE 3/16     | 179.080 |
| UNIPLAN 310, 230V/3450W, 30mm, CEE 3/16     | 179.081 |
| UNIPLAN 310, 230V/3450W, 40mm, CEE 3/16     | 179.082 |
| UNIPLAN 310, 230V/3450W, 40mm, EU plug      | 179.083 |
| UNIPLAN 310, 230V/3450W, 30mm, EU plug      | 179.084 |
| UNIPLAN 310, 230V/3450W, 20mm, EU plug      | 179.085 |
| UNIPLAN 310, 230V/3450W, 40mm, w/o plug     | 179.089 |



**Configure  
product**

## Nozzles



164.315  
Overlap welding nozzle 20 mm



164.314  
Overlap welding nozzle 30 mm



160.421  
Overlap welding nozzle 40 mm



174.901  
Thermal bonding nozzle

## Machine specific accessories



166.550  
Piping kit 20 mm, UNIPLAN 3x0/5x0



165.600  
Piping kit 30 mm, UNIPLAN 3x0/5x0



165.400  
Piping kit 40 mm, UNIPLAN 3x0/5x0



160.351  
Additional weight

## Spare parts



145.604  
Heating element, 120V/2300W



178.325  
Heating element, 230V/3300W

All accessories can be found from page 28.

# HEMTEK ST



The efficient HEMTEK ST welding machine welds hems from start to finish, ideal for smaller and medium-sized banners and tarpaulins made of PVC, PE, PP and other thermoplastics.

## Technical data

|                             |                            |                   |
|-----------------------------|----------------------------|-------------------|
| Voltage                     | 120 V; 230 V               |                   |
| Frequency                   | 50/60 Hz                   |                   |
| Power                       | 1800-3450 W                |                   |
| Speed                       | 0.8-12 m/min               | 2.62-39.37 ft/min |
| Temperature                 | 100-650 °C                 | 212-1202 °F       |
| Air volume adjustable       | Yes                        |                   |
| Welding nozzle / seam width | 20-40 mm                   | 0.78-1.57 in      |
| Length                      | 433 mm                     | 17.04 in          |
| Width                       | 350 mm                     | 13.77 in          |
| Height                      | 600 mm                     | 23.62 in          |
| Weight                      | 27 kg                      | 59.52 lb          |
| Power cable length          | 3 m                        | 9.84 ft           |
| Approvals                   | CB Certification; CE; UKCA |                   |
| Protection class            | I                          |                   |
| Country of origin           | Switzerland                |                   |

## Product items

|                                       |         |
|---------------------------------------|---------|
| HEMTEK ST, 230V/3450W, 40mm, EU plug  | 157.860 |
| HEMTEK ST, 230V/3450W, 30mm, EU plug  | 157.861 |
| HEMTEK ST, 230V/2350W, 20mm, EU plug  | 157.862 |
| HEMTEK ST, 230V/3450W, 40mm, CEE 3/16 | 157.866 |
| HEMTEK ST, 230V/3450W, 30mm, CEE 3/16 | 157.867 |
| HEMTEK ST, 230V/2350W, 20mm, CEE 3/16 | 157.868 |
| HEMTEK ST, 120V/1800W, 40mm, US plug  | 157.869 |
| HEMTEK ST, 120V/1800W, 30mm, US plug  | 157.870 |
| HEMTEK ST, 120V/1800W, 20mm, US plug  | 157.871 |



**Configure  
product**

## Nozzles



157.707  
Hem welding nozzle 20 mm



157.706  
Hem welding nozzle 30 mm



157.705  
Hem welding nozzle 40 mm

## Machine specific accessories



170.589  
Double flap keder kit 40 mm



155.800  
Adjustable overlap guide



159.780  
Tape welding guide



157.879  
Adjustable hem and piping guide for heavy materials



179.554  
HEMTEK Caddy

## Spare parts



153.947  
Heating element, 120V/1800W



149.675  
Heating element, 230V/2200W

All accessories can be found from page 28.

# HEMTEK K-ST



The HEMTEK K-ST welds prefabricated piping quickly and effectively. The easy-to-use and infinitely adjustable guide enables safe piping production with different flag widths.

## Technical data

|                             |                            |                   |
|-----------------------------|----------------------------|-------------------|
| Voltage                     | 230 V                      |                   |
| Frequency                   | 50/60 Hz                   |                   |
| Power                       | 2350 W                     |                   |
| Speed                       | 0.8-12 m/min               | 2.62-39.37 ft/min |
| Temperature                 | 100-650 °C                 | 212-1202 °F       |
| Air volume adjustable       | No                         |                   |
| Welding nozzle / seam width | 8 mm                       | 0.31 in           |
| Length                      | 433 mm                     | 17.04 in          |
| Width                       | 350 mm                     | 13.77 in          |
| Height                      | 600 mm                     | 23.62 in          |
| Weight                      | 27 kg                      | 59.52 lb          |
| Power cable length          | 3 m                        | 9.84 ft           |
| Approvals                   | CB Certification; CE; UKCA |                   |
| Protection class            | I                          |                   |
| Country of origin           | Switzerland                |                   |

## Product items

HEMTEK K-ST, 230V/2350W, 8mm, EU plug 162.499

## Nozzles



161.259  
Flap piping welding nozzle 8 mm

## Machine specific accessories



163.798  
Nozzle adjustment gauge



116.798  
Wire brush, brass

## Spare parts



162.379  
Pressure roller 8 mm, top



161.202  
Pressure roller 40 mm, bottom



149.675  
Heating element, 230V/2200W



153.947  
Heating element, 120V/1800W



**Configure  
product**

All accessories can be found from page 28.

# SEAMTEK W-900 AT



With the innovative SEAMTEK W-900 AT welding machine, users weld technical textiles made of PVC, PE, PU and PP in a particularly efficient manner, while saving on energy consumption.

## Technical data

|                    |              |                   |
|--------------------|--------------|-------------------|
| Voltage            | 230-240 V    |                   |
| Frequency          | 50/60 Hz     |                   |
| Power              | 3900 W       |                   |
| Speed              | 0.5-30 m/min | 1.64-98.43 ft/min |
| Temperature        | 0-680 °C     | 32-1256 °F        |
| Length             | 1500 mm      | 59.05 in          |
| Width              | 702 mm       | 27.63 in          |
| Height             | 1500 mm      | 59.05 in          |
| Weight             | 238 kg       | 524.7 lb          |
| Power cable length | 2 m          | 6.56 ft           |
| Approvals          | CE; UKCA     |                   |
| Protection class   | I            |                   |

## Wedges



163.175  
HS wedge bracket 25 mm



162.700  
3D wedge bracket 25 mm

## Machine specific accessories



155.403  
Pressure roller 25 mm



157.630  
Quickarm (not mounted)



168.354  
Parameter switch pedal



142.200  
Puller E



158.520  
LED Gooseneck lamp



155.660  
Adjustable overlap guide 0-64 mm

## Spare parts



163.422  
3D wedge 25 mm (set of 5)



163.430  
HS wedge 25 mm (set of 5)

Wedge holders/replacement wedges/pressure rollers available from 8-64 mm.



**Configure  
product**

# SEAMTEK W-2000 AT



The SEAMTEK W-2000 AT welding machine offers users even more space than SEAMTEK W-900 AT. This enables efficient and safe welding of large products made from technical textiles.

## Technical data

|                    |              |                   |
|--------------------|--------------|-------------------|
| Voltage            | 230-240 V    |                   |
| Frequency          | 50/60 Hz     |                   |
| Power              | 3900 W       |                   |
| Speed              | 0.5-30 m/min | 1.64-98.43 ft/min |
| Temperature        | 0-680 °C     | 32-1256 °F        |
| Length             | 2650 mm      | 104.33 in         |
| Width              | 702 mm       | 27.63 in          |
| Height             | 1500 mm      | 59.05 in          |
| Weight             | 403 kg       | 888.46 lb         |
| Power cable length | 2 m          | 6.56 ft           |
| Approvals          | CE; UKCA     |                   |
| Protection class   | I            |                   |

## Wedges



163.175  
HS wedge bracket 25 mm



162.700  
3D wedge bracket 25 mm

## Machine specific accessories



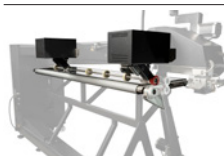
155.403  
Pressure roller 25 mm



157.630  
Quickarm (not mounted)



168.354  
Parameter switch pedal



144.200  
Puller and Table 2000 E



158.520  
LED Gooseneck lamp



155.660  
Adjustable overlap guide 0-64 mm

## Spare parts



163.422  
3D wedge 25 mm (set of 5)



163.430  
HS wedge 25 mm (set of 5)

Wedge holders/replacement wedges/pressure rollers available from 8-64 mm.



**Configure  
product**

# SEAMTEK 900 AT



With the low-maintenance SEAMTEK 900 AT welding machine, even inexperienced users succeed in welding perfect taped seams, hems, piping and tape welds. Intuitive operation via touch screen.

## Technical data

|                       |              |                   |
|-----------------------|--------------|-------------------|
| Voltage               | 230-240 V    |                   |
| Frequency             | 50/60 Hz     |                   |
| Power                 | 4500 W       |                   |
| Speed                 | 0.1-30 m/min | 0.32-98.43 ft/min |
| Temperature           | 120-700 °C   | 248-1292 °F       |
| Air volume adjustable | Yes          |                   |
| Length                | 1500 mm      | 59.05 in          |
| Width                 | 702 mm       | 27.63 in          |
| Height                | 1500 mm      | 59.05 in          |
| Weight                | 238 kg       | 524.7 lb          |
| Power cable length    | 2 m          | 6.56 ft           |
| Approvals             | CE; UKCA     |                   |
| Protection class      | I            |                   |

## Nozzles



151.597  
Welding nozzle SEAMTEK 25 mm

## Machine specific accessories



154.593  
Pressure roller 25 mm



157.630  
Quickarm (not mounted)



157.629  
Sidearm (not mounted)



142.200  
Puller E



158.520  
LED Gooseneck lamp



155.760  
Adjustable hem and piping guide 0-60 mm



155.660  
Adjustable overlap guide 0-64 mm



116.798  
Wire brush, brass

## Spare parts



150.581  
Heating element, 230V/3600W

Nozzles/pressure rollers available in steel or silicone from 8-64 mm.



**Configure  
product**

# SEAMTEK 2000 AT



SEAMTEK 2000 AT offers users even more work space than SEAMTEK 900 AT. This enables efficient and safe welding of large products made from technical textiles.

## Technical data

|                       |              |                   |
|-----------------------|--------------|-------------------|
| Voltage               | 230-240 V    |                   |
| Frequency             | 50/60 Hz     |                   |
| Power                 | 4500 W       |                   |
| Speed                 | 0.1-30 m/min | 0.32-98.43 ft/min |
| Temperature           | 120-700 °C   | 248-1292 °F       |
| Air volume adjustable | Yes          |                   |
| Length                | 2650 mm      | 104.33 in         |
| Width                 | 702 mm       | 27.63 in          |
| Height                | 1500 mm      | 59.05 in          |
| Weight                | 403 kg       | 888.46 lb         |
| Power cable length    | 2 m          | 6.56 ft           |
| Approvals             | CE; UKCA     |                   |
| Protection class      | I            |                   |

## Nozzles



151.597  
Welding nozzle SEAMTEK 25 mm

## Machine specific accessories



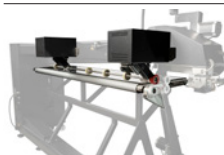
154.593  
Pressure roller 25 mm



157.630  
Quickarm (not mounted)



157.629  
Sidearm (not mounted)



144.200  
Puller and Table 2000 E



158.520  
LED Gooseneck lamp



155.760  
Adjustable hem and piping guide 0-60 mm



155.660  
Adjustable overlap guide 0-64 mm



116.798  
Wire brush, brass

## Spare parts



150.581  
Heating element, 230V/3600W

Nozzles/pressure rollers available in steel or silicone from 8-64 mm.



**Configure  
product**

# TRIAC AT



The TRIAC AT heat gun is designed to weld and mold plastic. The temperature and air quantity can be set separately by means of its e-Drive control unit.

## Technical data

|                                |                            |               |
|--------------------------------|----------------------------|---------------|
| Voltage                        | 100 V; 120 V; 220 V; 230 V |               |
| Frequency                      | 50/60 Hz; 60 Hz            |               |
| Power                          | 1500-1600 W                |               |
| Temperature                    | 40-620 °C                  | 104-1148 °F   |
| Temperature setting stepless   | Yes                        |               |
| Airflow (20°C)                 | 120-240 l/min              | 4.23-8.47 cfm |
| Stepless air volume adjustment | Yes                        |               |
| Static pressure                | 3000 Pa                    | 0.43 psi      |
| Eco-Mode                       | Yes                        |               |
| Display                        | Yes                        |               |
| e-Drive                        | Yes                        |               |
| Outdoor use                    | Yes                        |               |
| Nozzle connection ø            | 31.5 mm / 1.25 in; M14     |               |
| Length                         | 335 mm                     | 13.18 in      |
| Device diameter                | 90 mm                      | 3.54 in       |
| Handle diameter                | 56 mm                      | 2.2 in        |
| Weight                         | 1.02 kg                    | 2.24 lb       |
| Power cable length             | 3 m                        | 9.84 ft       |
| Noise emission level           | 67 dB (A)                  |               |
| Approvals                      | CE; KC; S+; cULus          |               |
| Protection class               | II                         |               |
| Country of origin              | Switzerland                |               |

## Product items

|                                    |         |
|------------------------------------|---------|
| TRIAC AT, 230V/1600W, EU plug      | 141.314 |
| TRIAC AT, 120V/1600W, US plug      | 141.316 |
| TRIAC AT, 100V/1500W, JP plug      | 141.317 |
| TRIAC AT, 120V/1600W, CEE 3/16     | 141.319 |
| TRIAC AT, 230V/1600W, UK plug      | 141.320 |
| TRIAC AT, 230V/1600W, AU plug      | 141.321 |
| TRIAC AT, 230V/1600W, CH plug      | 141.322 |
| TRIAC AT, 230V/1600W, CN plug      | 141.323 |
| TRIAC AT, 230V/1600W, M14, EU plug | 142.737 |
| TRIAC AT, 220V/1600W, KR plug      | 148.005 |

## Nozzles



107.123  
Wide slot nozzle (ø 31.5) 20 x 2 mm



107.132  
Wide slot nozzle (ø 31.5) 40 x 2 mm

## Spare parts



142.718  
Heating element, 120V/1550W



142.717  
Heating element, 230V/1550W



**Configure  
product**

# TRIAC ST



The TRIAC ST is a robust, universally versatile heat gun for welding plastic membranes, and shrinking and molding various thermoplastics.

## Technical data

|                                |                            |             |
|--------------------------------|----------------------------|-------------|
| Voltage                        | 100 V; 120 V; 220 V; 230 V |             |
| Frequency                      | 50/60 Hz; 60 Hz            |             |
| Power                          | 1500-1600 W                |             |
| Temperature                    | 40-700 °C                  | 104-1292 °F |
| Temperature setting stepless   | Yes                        |             |
| Airflow (20°C)                 | 240 l/min                  | 8.47 cfm    |
| Stepless air volume adjustment | Yes                        |             |
| Static pressure                | 3000 Pa                    | 0.43 psi    |
| Eco-Mode                       | No                         |             |
| Display                        | No                         |             |
| e-Drive                        | No                         |             |
| Outdoor use                    | Yes                        |             |
| Nozzle connection ø            | 31.5 mm / 1.25 in; M14     |             |
| Length                         | 338 mm                     | 13.3 in     |
| Device diameter                | 90 mm                      | 3.54 in     |
| Handle diameter                | 56 mm                      | 2.2 in      |
| Weight                         | 0.99 kg                    | 2.18 lb     |
| Power cable length             | 3 m                        | 9.84 ft     |
| Noise emission level           | 67 dB (A)                  |             |
| Approvals                      | CE; KC; S+; cULus          |             |
| Protection class               | II                         |             |
| Country of origin              | Switzerland                |             |

## Product items

|                                    |         |
|------------------------------------|---------|
| TRIAC ST, 230V/1600W, EU plug      | 141.227 |
| TRIAC ST, 120V/1600W, US plug      | 141.228 |
| TRIAC ST, 100V/1500W, JP plug      | 141.230 |
| TRIAC ST, 120V/1600W, CEE 3/16     | 141.308 |
| TRIAC ST, 230V/1600W, UK plug      | 141.309 |
| TRIAC ST, 230V/1600W, AU plug      | 141.310 |
| TRIAC ST, 230V/1600W, CH plug      | 141.311 |
| TRIAC ST, 230V/1600W, CN plug      | 141.312 |
| TRIAC ST, 230V/1600W, M14, EU plug | 144.013 |
| TRIAC ST, 220V/1600W, KR plug      | 153.891 |

## Nozzles



107.123  
Wide slot nozzle (ø 31.5) 20 x 2 mm



107.132  
Wide slot nozzle (ø 31.5) 40 x 2 mm

## Spare parts



142.718  
Heating element, 120V/1550W



142.717  
Heating element, 230V/1550W



**Configure  
product**

# NEXHEAT 300 A-LP



The NEXHEAT 300 A-LP Cordless Heating Blower with adjustable temperature (50-500 °C/122-932 °F) and air volume is ideal for repairs and detailed work. Mobile and battery-powered - perfect for construction and industry.

| Technical data                 |                   |               |
|--------------------------------|-------------------|---------------|
| Voltage battery                | 18 V              |               |
| Battery capacity               | 144 Wh            |               |
| Power                          | 600 W             |               |
| Temperature                    | 50-500 °C         | 122-932 °F    |
| Temperature setting stepless   | Yes               |               |
| Airflow (20°C)                 | 50-150 l/min      | 1.76-5.29 cfm |
| Stepless air volume adjustment | Yes               |               |
| Eco-Mode                       | No                |               |
| Display                        | Yes               |               |
| e-Drive                        | Yes               |               |
| Outdoor use                    | Yes               |               |
| Battery operation              | Yes               |               |
| Battery included               | No                |               |
| Nozzle connection ø            | 36.5 mm / 1.45 in |               |
| Length                         | 178 mm            | 7 in          |
| Width                          | 72 mm             | 2.83 in       |
| Handle diameter                | 33 mm             | 1.29 in       |
| Noise emission level           | < 67 dB (A)       |               |
| Approvals                      | CE                |               |
| Country of origin              | Switzerland       |               |

| Product items                  |         |  |
|--------------------------------|---------|--|
| NEXHEAT 300 A-LP, 18V/600W, EU | 179.254 |  |
| NEXHEAT 300 A-LP, 18V/600W, US | 179.256 |  |



Configure product

# NEXHEAT 300 A-LP Overlap welding kit



The NEXHEAT 300 A-LP battery hot-air blower in the kit offers 50-500 °C (122-932 °F) adjustable temperature, five air levels and wireless freedom. Ideal for plastic welding - mobile, efficient and perfect for industry and construction site.

| Technical data                 |                   |               |
|--------------------------------|-------------------|---------------|
| Temperature                    | 50-500 °C         | 122-932 °F    |
| Temperature setting stepless   | Yes               |               |
| Airflow (20°C)                 | 50-150 l/min      | 1.76-5.29 cfm |
| Stepless air volume adjustment | Yes               |               |
| Eco-Mode                       | No                |               |
| Display                        | Yes               |               |
| e-Drive                        | Yes               |               |
| Outdoor use                    | Yes               |               |
| Battery operation              | Yes               |               |
| Nozzle connection ø            | 36.5 mm / 1.45 in |               |
| Length                         | 178 mm            | 7 in          |
| Width                          | 72 mm             | 2.83 in       |
| Handle diameter                | 33 mm             | 1.29 in       |
| Noise emission level           | < 67 dB (A)       |               |
| Approvals                      | CE                |               |
| Country of origin              | Switzerland       |               |

| Product items                                               |         |  |
|-------------------------------------------------------------|---------|--|
| NEXHEAT 300 A-LP, 18V/600W, Overlap welding kit, EU/CH plug | 179.255 |  |
| NEXHEAT 300 A-LP, 18V/600W, Overlap welding kit, US plug    | 179.257 |  |

The Overlap welding kit is only available in Austria, Belgium, Czech Republic, Denmark, Estonia, Finland, France, Germany, Hungary, Italy, Netherlands, Norway, Poland, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United States.



Configure product

## Nozzles

---



106.998  
Wide slot nozzle (ø 36.5) 20 x 2 mm



106.999  
Wide slot nozzle (ø 36.5) 40 x 2 mm

## Machine specific accessories

---



179.259  
Tool case







# Accessories for Welding Machines

## VARIANT 700 Series



**173.640**  
Overlap welding nozzle 20 mm, right  
VARIANT 700, VARIANT 706



**171.322**  
Pressure roller 20 mm  
VARIANT 700, VARIANT 706



**176.966**  
Overlap welding nozzle 20 mm, left  
VARIANT 700, VARIANT 706



**171.243**  
Pressure roller 40 mm  
VARIANT 700



**173.634**  
Overlap welding nozzle 40 mm, right  
VARIANT 700



**171.944**  
Pressure roller 50 mm  
VARIANT 700



**173.642**  
Overlap welding nozzle 40 mm, left  
VARIANT 700



**171.324**  
Tape pressure roller complete 25/50 mm  
VARIANT 702, VARIANT 704



**173.638**  
Overlap welding nozzle 50 mm, right  
VARIANT 700



**171.327**  
Pressure Roller 25 mm, AV  
VARIANT 708



**173.615**  
Overlap welding nozzle 50 mm, left  
VARIANT 700



**135.500**  
Welding arm short right  
VARIANT 700



**176.967**  
Tape Welding Nozzle 50 mm, right  
VARIANT 702



**172.627**  
Welding arm short left  
VARIANT 700



**176.968**  
Tape Welding Nozzle 25 mm, right  
VARIANT 704, VARIANT 708



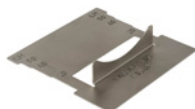
**135.600**  
Welding arm long right  
VARIANT 702, VARIANT 704, VARIANT 706,  
VARIANT 708



**176.969**  
Tape Welding Nozzle 25 mm, left  
VARIANT 708



**138.700**  
Welding arm long left  
VARIANT 702, VARIANT 704, VARIANT 706,  
VARIANT 708



**178.363**  
Nozzle adjustment gauge  
VARIANT 700



**139.100**  
Drive Unit Overlap/Tape  
VARIANT 700, VARIANT 702, VARIANT 704



**178.540**  
Nozzle adjustment gauge  
VARIANT 702, VARIANT 704



**139.600**  
Drive Unit Spiegel 20 mm  
VARIANT 706

## VARIANT 700 Series

---



**137.555**  
**Drive Unit Spiegel 40 mm**  
VARIANT 706



**139.900**  
**Drive Unit Spiegel, AV**  
VARIANT 708



**142.700**  
**Tape Delivery System**  
VARIANT 702, VARIANT 704



**143.200**  
**Dual Tape Delivery System AV**  
VARIANT 708



**171.490**  
**Additional weight**  
VARIANT 700, VARIANT 702, VARIANT 704,  
VARIANT 706, VARIANT 708



**137.391**  
**Straight wheel kit**  
VARIANT 700, VARIANT 702, VARIANT 704,  
VARIANT 706, VARIANT 708



**116.855**  
**Hem guide**  
VARIANT 700



## UNIPLAN 310/510



**164.315**  
**Overlap welding nozzle 20 mm**  
UNIPLAN 310, UNIPLAN 510



**166.550**  
**Piping kit 20 mm, UNIPLAN 3x0/5x0**  
UNIPLAN 310, UNIPLAN 510



**164.314**  
**Overlap welding nozzle 30 mm**  
UNIPLAN 310, UNIPLAN 510



**165.600**  
**Piping kit 30 mm, UNIPLAN 3x0/5x0**  
UNIPLAN 310, UNIPLAN 510



**160.421**  
**Overlap welding nozzle 40 mm**  
UNIPLAN 310, UNIPLAN 510



**165.400**  
**Piping kit 40 mm, UNIPLAN 3x0/5x0**  
UNIPLAN 310, UNIPLAN 510



**174.901**  
**Thermal bonding nozzle**  
UNIPLAN 310



**175.327**  
**Thermal bonding kit overlap 18 mm**  
UNIPLAN 310



**165.791**  
**Nozzle adjustment gauge**  
UNIPLAN 510



**175.326**  
**Thermal bonding kit overlap 20 mm**  
UNIPLAN 310



**163.876**  
**Pressure roller 20 mm**  
UNIPLAN 310, UNIPLAN 510



**175.325**  
**Thermal bonding kit overlap 22 mm**  
UNIPLAN 310



**163.875**  
**Pressure roller 30 mm**  
UNIPLAN 310, UNIPLAN 510



**175.330**  
**Thermal bonding kit hem 18 mm**  
UNIPLAN 310



**163.874**  
**Pressure roller 40 mm**  
UNIPLAN 310, UNIPLAN 510



**175.329**  
**Thermal bonding kit hem 20 mm**  
UNIPLAN 310



**159.900**  
**Piping pressure roller 20 mm**  
UNIPLAN 310, UNIPLAN 510



**175.328**  
**Thermal bonding kit hem 22 mm**  
UNIPLAN 310



**160.500**  
**Piping pressure roller 30 mm**  
UNIPLAN 310, UNIPLAN 510



**175.333**  
**Overlap thermal bonding guide 18 mm**  
UNIPLAN 310



**161.100**  
**Piping pressure roller 40 mm**  
UNIPLAN 310, UNIPLAN 510



**175.332**  
**Overlap thermal bonding guide 20 mm**  
UNIPLAN 310

## UNIPLAN 310/510

---



**175.331**  
**Overlap thermal bonding guide 22 mm**  
UNIPLAN 310



**164.497**  
**Weight bracket base**  
UNIPLAN 310, UNIPLAN 510



**175.336**  
**Hem thermal bonding guide 18 mm**  
UNIPLAN 310



**164.498**  
**Weight bracket extension**  
UNIPLAN 310, UNIPLAN 510



**175.335**  
**Hem thermal bonding guide 20 mm**  
UNIPLAN 310



**160.351**  
**Additional weight**  
UNIPLAN 310, UNIPLAN 510



**175.334**  
**Hem thermal bonding guide 22 mm**  
UNIPLAN 310



**166.187**  
**Hem and piping guide**  
UNIPLAN 310, UNIPLAN 510



**169.082**  
**Hold-down device**  
UNIPLAN 310, UNIPLAN 510



**170.639**  
**Swivel castor**  
UNIPLAN 310, UNIPLAN 510



**165.562**  
**Handle short**  
UNIPLAN 310, UNIPLAN 510



**165.542**  
**Handle bracket**  
UNIPLAN 310, UNIPLAN 510



**159.000**  
**Handle long**  
UNIPLAN 310, UNIPLAN 510



**157.000**  
**Material lift-off device**  
UNIPLAN 310, UNIPLAN 510

## HEMTEK ST/K-ST



**157.707**  
**Hem welding nozzle 20 mm**  
HEMTEK ST



**159.780**  
**Tape welding guide**  
HEMTEK ST



**157.706**  
**Hem welding nozzle 30 mm**  
HEMTEK ST



**155.800**  
**Adjustable overlap guide**  
HEMTEK ST



**157.705**  
**Hem welding nozzle 40 mm**  
HEMTEK ST



**157.879**  
**Adjustable hem and piping guide for heavy materials**  
HEMTEK ST



**157.098**  
**Nozzle adjustment gauge**  
HEMTEK ST



**170.589**  
**Double flap keder kit 40 mm**  
HEMTEK ST



**157.048**  
**Pressure roller 20 mm**  
HEMTEK ST



**157.540**  
**Rubber plug**  
HEMTEK ST



**157.070**  
**Pressure roller 20 mm, bottom**  
HEMTEK ST



**160.269**  
**Additional weight**  
HEMTEK ST



**157.047**  
**Pressure roller 30 mm**  
HEMTEK ST



**169.971**  
**Tape delivery system**  
HEMTEK ST



**157.071**  
**Pressure roller 30 mm, bottom**  
HEMTEK ST



**179.554**  
**HEMTEK Caddy**  
HEMTEK ST



**108.117**  
**Pressure roller 40 mm**  
HEMTEK ST



**161.202**  
**Pressure roller 40 mm, bottom**  
HEMTEK K-ST, HEMTEK ST



**156.472**  
**Adjustable hem and piping guide**  
HEMTEK ST



HEMTEK ST  
made in Switzerland

LEISTER

# Accessories for SEAMTEK

## SEAMTEK W-900 AT/W-2000 AT



**162.854**  
**3D wedge bracket 8 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.174**  
**HS wedge bracket 19 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**162.847**  
**3D wedge bracket 13 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.175**  
**HS wedge bracket 25 mm**  
SEAMTEK W-900 AT



**162.846**  
**3D wedge bracket 19 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.176**  
**HS wedge bracket 38 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**162.700**  
**3D wedge bracket 25 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**160.110**  
**HS wedge bracket 30 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**160.111**  
**3D wedge bracket 30 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.177**  
**HS wedge bracket 50 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**162.809**  
**3D wedge bracket 38 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.178**  
**HS wedge bracket 57 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**162.818**  
**3D wedge bracket 50 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.179**  
**HS wedge bracket 64 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**162.829**  
**3D wedge bracket 57 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**165.006**  
**Hem Wedge 30 mm incl. bracket**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**162.837**  
**3D wedge bracket 64 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.401**  
**Pressure roller 13 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.172**  
**HS wedge bracket 8 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.402**  
**Pressure roller 19 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.173**  
**HS wedge bracket 13 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.403**  
**Pressure roller 25 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT

## SEAMTEK W-900 AT/W-2000 AT



**165.007**  
**Pressure roller 30 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.404**  
**Pressure roller 38 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.405**  
**Pressure roller 50 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.406**  
**Pressure roller 57 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.407**  
**Pressure roller 64 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.400**  
**Holding system for guides**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.660**  
**Adjustable overlap guide 0-64 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.380**  
**Adjustable hem guide**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.530**  
**Adjustable hem and piping guide 0-50 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.760**  
**Adjustable hem and piping guide 0-60 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**165.601**  
**Butt guide**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.540**  
**Modular 3D/prayer seam guide**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**156.760**  
**Overlap guide from left side**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**156.780**  
**Overlap guide for quick arm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**154.606**  
**Tape delivery system**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**157.630**  
**Quickarm (not mounted)**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**159.389**  
**Adjustable pedestal table**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**166.600**  
**Table 900**  
SEAMTEK 900 AT, SEAMTEK W-900 AT



**158.520**  
**LED Gooseneck lamp**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**154.609**  
**Supervision monitoring system**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**175.636**  
**OPC/UA Interface - only with 154.609**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**142.200**  
**Puller E**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT

## SEAMTEK W-900 AT/W-2000 AT



**168.354**  
**Parameter switch pedal**  
SEAMTEK W-900 AT



**163.426**  
**3D wedge 64 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**173.413**  
**Parameter switch pedal**  
SEAMTEK W-2000 AT



**163.427**  
**HS wedge 8 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**160.330**  
**Addition power supply 1500 W**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.428**  
**HS wedge 13 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.419**  
**3D wedge 8 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.429**  
**HS wedge 19 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.420**  
**3D wedge 13 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.430**  
**HS wedge 25 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.421**  
**3D wedge 19 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**165.008**  
**HS wedge 30 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.422**  
**3D wedge 25 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.431**  
**HS wedge 38 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**165.009**  
**3D wedge 30 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.432**  
**HS wedge 50 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.423**  
**3D wedge 38 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.433**  
**HS wedge 57 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.424**  
**3D wedge 50 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.434**  
**HS wedge 64 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.425**  
**3D wedge 57 mm (set of 5)**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**162.857**  
**3D filling piece 8 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT

## SEAMTEK W-900 AT/W-2000 AT



**162.850**  
**3D filling piece 13 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**162.843**  
**3D filling piece 19 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**162.701**  
**3D filling piece 25 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.386**  
**3D filling piece 30 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**162.805**  
**3D filling piece 38 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**162.820**  
**3D filling piece 50 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**162.831**  
**3D filling piece 57 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**162.836**  
**3D filling piece 64 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.193**  
**HS filling piece 8 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.197**  
**HS filling piece 13 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.397**  
**HS filling piece 19 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.401**  
**HS filling piece 25 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.390**  
**HS filling piece 30 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.406**  
**HS filling piece 38 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.410**  
**HS filling piece 50 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.414**  
**HS filling piece 57 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**163.418**  
**HS filling piece 64 mm**  
SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**142.500**  
**Table 2000**  
SEAMTEK 2000 AT, SEAMTEK W-2000 AT



**144.200**  
**Puller and Table 2000 E**  
SEAMTEK 2000 AT, SEAMTEK W-2000 AT

## SEAMTEK 900 AT/2000 AT



**157.808**  
**Welding nozzle SEAMTEK 900 AT 8 mm (low air flow)**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**153.730**  
**Tape welding nozzle SEAMTEK 25 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**157.799**  
**Welding nozzle SEAMTEK 900 AT 13 mm (low air flow)**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**152.931**  
**Tape welding nozzle adjustable SEAMTEK 15-50 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**151.598**  
**Welding nozzle SEAMTEK 13 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**169.257**  
**Adjustable nozzle for zipper (2 x 3-25 mm)**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**151.601**  
**Welding nozzle SEAMTEK 19 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**175.559**  
**Keder Nozzle SEAMTEK 8-13 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**151.597**  
**Welding nozzle SEAMTEK 25 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**155.392**  
**Pressure roller 8 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**151.608**  
**Welding nozzle SEAMTEK 38 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**155.393**  
**Pressure roller 13 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**151.599**  
**Welding nozzle SEAMTEK 50 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**155.863**  
**Pressure roller 19 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**151.850**  
**Welding nozzle SEAMTEK 55 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**154.593**  
**Pressure roller 25 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**151.600**  
**Welding nozzle SEAMTEK 64 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**155.864**  
**Pressure roller 38 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**152.956**  
**Hem welding nozzle SEAMTEK 25mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**155.865**  
**Pressure roller 57 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**152.941**  
**Sealing nozzle SEAMTEK 25 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**155.394**  
**Pressure roller 50 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT

## SEAMTEK 900 AT/2000 AT



**154.619**  
**Pressure roller 64 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**155.401**  
**Pressure roller 13 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.402**  
**Pressure roller 19 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.403**  
**Pressure roller 25 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.404**  
**Pressure roller 38 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



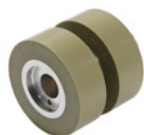
**155.405**  
**Pressure roller 50 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.406**  
**Pressure roller 57 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.407**  
**Pressure roller 64 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**170.005**  
**Pressure roller, adjustable for zipper (0-14 mm)**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**155.400**  
**Holding system for guides**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.660**  
**Adjustable overlap guide 0-64 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.530**  
**Adjustable hem and piping guide 0-50 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.760**  
**Adjustable hem and piping guide 0-60 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.380**  
**Adjustable hem guide**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.540**  
**Modular 3D/prayer seam guide**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**156.770**  
**Adjustable acrylic tape welding guide**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**165.601**  
**Butt guide**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**156.760**  
**Overlap guide from left side**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**156.780**  
**Overlap guide for quick arm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**154.606**  
**Tape delivery system**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**157.629**  
**Sidearm (not mounted)**  
SEAMTEK 900 AT



**157.630**  
**Quickarm (not mounted)**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT

## SEAMTEK 900 AT/2000 AT

---



**159.389**  
**Adjustable pedestal table**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**121.400**  
**Parameter switch pedal**  
SEAMTEK 2000 AT



**166.600**  
**Table 900**  
SEAMTEK 900 AT, SEAMTEK W-900 AT



**158.520**  
**LED Gooseneck lamp**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**155.410**  
**Connection adapter for suction unit**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**154.609**  
**Supervision monitoring system**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**175.637**  
**OPC/UA Interface - only with 154.609**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**142.200**  
**Puller E**  
SEAMTEK 2000 AT, SEAMTEK 900 AT, SEAMTEK W-2000 AT, SEAMTEK W-900 AT



**168.924**  
**Parameter switch pedal**  
SEAMTEK 900 AT



**158.789**  
**Tape cutting device 18-25 mm**  
SEAMTEK 2000 AT, SEAMTEK 900 AT



**142.500**  
**Table 2000**  
SEAMTEK 2000 AT, SEAMTEK W-2000 AT



**144.200**  
**Puller and Table 2000 E**  
SEAMTEK 2000 AT, SEAMTEK W-2000 AT



# Further Accessories

## General accessories



137.855  
Utility Knife



157.544  
Utility scissors, 260 mm/10.2 in



140.160  
Pressure roller 40 mm, silicone



140.161  
Pressure roller 28 mm, silicone



106.976  
Pressure roller 28 mm, PTFE



116.798  
Wire brush, brass



160.353  
Cable reel 25 m (PUR), 5 x 2.5 mm<sup>2</sup>, CEE 400V/16A;  
2xEU 3/16, 1xCEE 5/16



161.207  
Cable reel 25 m (PUR), 5 x 2.5 mm<sup>2</sup>, CEE 400V/16A;  
2xFR, BE, CZ, PL Type E, 1xCEE 5/16



164.048  
Cable roll 45 m (PUR), 3 x 2.5 mm<sup>2</sup>, EU 230V/16A;  
4xEU 3/16



159.239  
Extension cable 15 m (PUR), 3 x 2.5 mm<sup>2</sup>, EU  
230V/16A



160.015  
Extension cable 15 m (PUR), 5 x 2.5mm<sup>2</sup>, CEE  
400V/16A



# Legal Notices

## Contents

We endeavor to ensure all information is correct, up-to-date and complete while carefully preparing the contents of this brochure. We cannot assume any liability for the information offered. We reserve the right to change or update all information provided at any time without further notice.

## Copyright/Industrial Property Rights

Texts, images, graphics and their arrangement are subject to copyright protection and other protective laws. The reproduction, modification, transfer or publication of part or all of the contents of this brochure is prohibited in any form, except for private, non-commercial purposes.

All marks contained in this brochure (protected trademarks, such as logos and business designations) are the property of Leister AG, Leister Brands AG or third parties and may not be used, copied or distributed without prior written consent.

## Modifications

Modifications can be made at any time.

© Leister AG  
Galileo-Strasse 10  
6056 Kaegiswil  
Switzerland

+41 41 662 74 74  
leister@leister.com  
leister.com

**Sign up now  
for the newsletter**



# Leister

